

# 1. General product information

Description	
Product name and net contents:	MAYONNAISE 450G
General description:	Japanese Mayonnaise
Heuschen & Schrouff article number:	
(to be completed by H&S)	

#### 1.1 General requirements

Products must comply to EU standard, for further detail please read appendix II

## 2. Product Composition

#### 2.1 Component list

Give the exact recipe before processing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water, yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number.

Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein.

Add important and relevant information about the ingredients such as quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots, parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Component list			
Ingredient		Quantity (%)	Country of origin
Vegetable oil (rapeseed/soy)		70	Canada, USA
Egg yolk		14	Japan, USA
Brewed vinegar		13	Japan
Salt		2	Mexico
Flavour enhancer : E621		Less than 1%	Vietnum
Spice		Less than 1%	Canada
Spice extract		Less than 1%	Holland
Please check if the quantity is 100%	TOTAL	100%	

#### 2.2 Additives declaration

E-number	Name	Category / way of use
E621	Monosodium L-Glutamate	Flavour enhancer



## 2.3 Ingredient declaration

 $\label{eq:continuous} \mbox{Ad picture of the original artwork (Appendix I) of the export packaging or ad the artwork in a separate file.}$ 

#### 2.4 Alcohol, halal, vegetarians

Is the product free from alcohol?	Yes	If no, concentration:	%
Is the product free of artificial additives?	No		
(Colourings, flavourings, preservatives, etc.)			
Is this product Halal?	No	If yes, institution:	
Is it mentioned oh the packaging?	No	Valid until:	
Is this product Kosher?	No	If yes, institution:	
Is it mentioned on the packaging?	No	Valid until:	
Is this product suitable for vegetarians?	No		
Is this product suitable for vegans?	No		
Is this product organic?	No		
Is this product part of a fair trade program?	No	Which program	_

# 3 Storage, shelf life, Weight and Traceability Coding

## 3.1 Storage conditions, Shelf life and Weight

Storage conditions & shelf life				
Storage temperature: (°C)	Target	Min	Max	Storage conditions:
Storage temperature: (°C)	15°C	1°C	25°C	Store in a cool and dark place
Total shelf life: (moths)	10		Max	

SECONDARY SHELF LIFE: Storage conditions & shelf life after opening				
Storage tomorphisms (°C)	Target	Min	Max	Storage conditions:
Storage temperature: (°C)		1°C	10°C	Keep refregerated(1°C-10°C) after opening
Total shelf life: (days)	1		Max	

Weight: (consumer unit in	Target	Min	Max	grammo
gram/ml)	450			gramme
Drained weight: (gram)				(if applicable)

## 3.2 Code for traceability and code key

Codes	
Production code	
(example)	
Production code key	
(explanation production code)	



# 4. Allergens, GMO and Irradiation

# 4.1 Allergen declaration

Legal allergens	LeDa	Allergen	Recipe without	Recipe contains	May contain	Unknown
1.1   Wheat	code		(Z) <b>No</b>	(M) Yes		(O)
1.3   Barley		Legal allergens				
1.3	1.1		X			
1.4	1.2	Rye	X			
1.5   Spelt	1.3	Barley				
1.6	1.4	Oats				
1	1.5	Spelt	Х			
2.0   Crustaceans	1.6	Kamut	X			
Solution   Superior   Superior	1	*) Gluten				
4.0   Fish	2.0	Crustaceans	Х			
5.0   Peanuts	3.0	Egg		X		
Soy	4.0	Fish				
7.0         Cow's milk         X	5.0	Peanuts	X			
8.1       Almonds       X	6.0	Soy		Х		
8.2 Hazelnuts	7.0	Cow's milk				
8.3       Walnuts       X	8.1	Almonds				
8.4       Cashews       X	8.2	Hazelnuts	Х			
8.5       Pecan nuts       X	8.3	Walnuts				
8.6       Brazil nuts       X	8.4	Cashews				
8.7       Pistachio nuts       X	8.5	Pecan nuts				
8.8       Macadamia/ Queensland nuts       X                           8       *) Nuts                                     9.0       Celery       X                                   10.0       Mustard       X   11.0       Sesame       X   <td< td=""><td>8.6</td><td>Brazil nuts</td><td></td><td></td><td></td><td></td></td<>	8.6	Brazil nuts				
8       *) Nuts	8.7	Pistachio nuts				
9.0 Celery	8.8	Macadamia/ Queensland nuts	X			
10.0   Mustard	8	*) Nuts				
11.0       Sesame       X	9.0	Celery				
12.0       Sulpher dioxide and sulphites (E220 - E228) at concentrations of more than 10 mg/kg or 10 mg/l, expressed as SO2       X	10.0	Mustard		_	_	_
13.0       Lupin       X  <	11.0	Sesame				
13.0       Lupin       X	12.0		Х			
14.0       Molluscs       X       Image: Control of the process of t	13.0		Х			
20.0       Lactose       X						
20.0       Lactose       X			l		l .	
21.0       Cocoa       X	20.0		X			
22.0       Glutamate (E620 – E625)       X	21.0	Сосоа				
23.0         Chicken meat         X	22.0	Glutamate (E620 – E625)		Х		
24.0       Coriander       X			Х			
25.0         Corn/ maize         X						
26.0       Legumes / Pulses       X			Х			
27.0         Beef         X	26.0	Legumes /Pulses	Х			
28.0 Pork X 🗆 🗆			Х			
		Pork				
		Carrot				

<sup>(\*)</sup> Only to be used in case of cross contamination (see explanation gluten and nuts in enclosure)

#### 4.2 Irradiation and Genetically Modified Organisms (GMO)

 $\underline{ Products \ containing \ irradiated \ ingredients \ or \ ingredients \ obtained \ from \ GMOs \ must \ be \ labelled \ as \ such. } }$ 

Irradiation and GMO	
Is this product (and all its ingredients) free from irradiation?	Yes

Does the product contain ingredients which are a risk for GMO (e.g. soy, maize, wheat, rice)?	Yes
Is this product (and all its ingredients) free from GMO? According to 1829/2003/EC and 1830/2003/EC	No



#### 5. Sensoric examination

Sensoric examination	
Appearance / colour:	White/yellow cream in colour
Taste:	Sour
Odour:	Vinegar
Texture / consistency:	Thick, Creamy

## 6. Chemical / Physical analysis

Please state chemical and physical values. The blank fields should be used for other relevant data for specific products. In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

	Target	Min	Max	UoM	Method	Measuring Freq.
PH				Value		
Brix				° Brix		
Dry matter				%		
Salt		1.5	2.3	%	Mohr's method	
Aluminum				mg/kg		
Water activity				Value		
Toxins (if applicable)				mg/kg		
, ,,				<u> </u>		

#### 7. Product defects

Product defects			
Defect	UoM	Defect	UoM
Foreign material (product inherent)	%	Fluid / drip / glaze	%
Foreign material (not product inherent)	%	Damaged products	%
Sand	%	Percentage of remaining variances	%

#### 8. Microbiological analysis

Give microbiological values at "best before date" -BBD-. (\*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

Microbiological analysis				
Micro-organism	M (*)	UoM	Method	Sampling frequency
Total aerobic plate count	less than 5000	cfu/g		
Enterobacteriaceae		cfu/g		
Coliforms	Negative, less than 0.1	cfu/g		
Faecal coliforms		cfu/g		
Bacillus cereus		cfu/g		
Staphylococcus aureus		cfu/g		
Salmonella		cfu/25g		
Listeria monocytogenes		cfu/g		
Clostridium perfringens		cfu/g		
Yeasts		cfu/g		
Moulds		cfu/g		

Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified?	Yes / No	
---	----------	--

# **Product specification 2013**

#### H&SALG RF 02/01.001/ed:J



Is the analysing firm ISO 9001:2000 qualified?

Yes / No

#### 9. Nutrition declaration

Liquid products in ml, solid products in g

Nutritional Values (per 100g /100ml*)				
Property	Value	UoM		
Energy*		KJ	⊠Per 100g	☐ Per 100ml
Energy*	685	Kcal	☐ Raw (unprepared)	☐ Prepared product
Fat*	74.6	gram		1
-saturated fat *	7.84	gram	According to cooking instruction mention on the package. If the nutrition declaration	
-mono unsaturated fat	32.51	gram	has been filled in for pr	
-poly unsaturated fat	29.93	gram	pls. fill in correct instru	
-cholesterol	0.2	gram	These instructions have to be mentioned the label as well.	
-trans fat		gram		
-salatrims		gram		
Carbohydrates*	0.6	gram		
-sugars*		gram	1	
-polyoles		gram		
-erytritol		gram	]	
-starch		gram		
Fibre		gram		
Organic acids		gram		
Alcohol		gram		
Protein*	2.5	gram		
Salt* (=sodium x 2.5)	0.715	gram	Is the salt content exclusively of naturally occurri	•
Other values (than per 100g / 100ml) are not allow these values are mandatory according To EU 110			Yes / No	

Vitamins and Minerals (aplicable	e if mentioned on origina	I packaging	
Vitamins and Minerals	Amount	UoM	% of recommended daily intake according to EU 1169/2011
How are the nutritional values	obtained?		
(literature/ calculated/ analysed by certificied laboratorium)			

# 10. Metal detection and process description

Metal detection						
Is the product metal detected?	Yes					
If yes, detection limits:	Ferrous		Non Ferrous		Stainless steel	



Describe the production process (process flowchart) and mention the critical control points of the process. Complete the CCP list:

Process descripton	
	CCP 1:
Law Material	
<u>↓</u>	
Mixing	
Oh	CCP2:
Churning	
Filtration (60 mesh-size)	
Bottling	CCP3:
<b>√</b>	
Capping	
$\downarrow$	
Film wrapping	CCP:
Carton packing	

# 11. Packaging and labeling

## 11.1 Preservation of consumer packaging

Packaging material and Preservation		
Packaging according to:	Regulation (EC) No 10/2011	Yes / No
	Regulation (EC) No 321/2011	If yes, add test rapport
	Regulation (EC)No1282/2011	

Atmosphere packing	No
- if yes, which method is used?	
Gas packing	No
- if yes, which gasses are used?	
Vacuum packing	No
Pasteurized	No
Sterilised	No
Active packaging	No
- which kind is used (e.g. oxygen absorber/	
silica / other sorbents.)	

# 11.2 Method of preparation

Describe how consumers must prepare the product. (Cooking instructions). If the nutritional values have been indicated
for the prepared product, then these instructions are obligatory and have to be printed on the label.
For any dishes



### **Appendix I**

#### **Appendix II**

The product must apply to the following (GMP, HACCP) general properties.

#### The product must be:

- produced with food additives which are allowed according to council directive (EC) No 95/2, the commission directive (EC) No 95/45 and regulation (EC) No 1333/2008
- at least the net weight must be mentioned on the packaging.
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites and must comply with commission regulation (EC) No 2073/2005
- free of GMO ingredients according to Regulation (EC) No 1829/2003 and Regulation (EC) No 1830/2003.
- packed in non-migrate able packaging's. Regulation (EC) No 10/2011 and regulation (EC) No 321/2011
- free of residues of chemicals like cleaning agents and lubricants.
- free of pesticides, heavy metals.
- free of irradiated ingredients.
- comply with the maximum levels for nitrate, aflatoxins, ochratoxin A, patulin, deoxynivalenol, zearalenone, fumonisins, T-2 and HT-2 toxin, lead, cadmium, mercury, tin (inorganic), 3-mcpd, Dioxins, PCBs and Benzo(a)pyrene according to commission regulation (EC) No 1881/2006
- comply with legislation on biogenic aminos.
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings (sudan red, etc.).