

1. General product information

Description				
Product name and net contents:	(27327) GRAIN VINEGAR 500ML			
	Net 509 g			
General description:	DISTILLED VINEGAR			
Heuschen & Schrouff article number:				
(to be completed by H&S) :				

1.1 General requirements

Products must comply to EU standard, for further detail please read appendix II

2. Product Composition

2.1 Component list

Give the exact recipe before processing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water, yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number.

Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein.

Add important and relevant information about the ingredients such as quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots, parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Component list		
Ingredient*:	Quantity (%)	Country of origin
Water	94.54	JAPAN
Grains [wheat / rice / corn / sake cake extract(rice, alcohol, starch	5.2	JAPAN
syrup <derived corn,="" from="" potato,="" rice="">)]</derived>		
Alcohol	0.26	JAPAN
Please check if the quantity is 100%	AL 100%	

^{*}The carry-over and processing aids used in the above product are not described in the above ingredients list, however, we use only food additives approved by Japanese law.

2.2 Additives declaration

Additives declaration 添加物						
E-number	Name	Category / way of use				



2.3 Ingredient declaration

 $\label{eq:continuous} \mbox{Ad picture of the original artwork (Appendix I) of the export packaging or ad the artwork in a separate file.}$

2.4 Alcohol, halal, vegetarians

Is the product free from alcohol?	No	If no, concentration: Less than 1 %			
Is the product free of artificial additives?	Yes / No	We don't classify food additives into natural and			
(Colourings, flavourings, preservatives, etc.)		artificial product except flavor based on the Japanese			
		law.			
Is this product Halal?	No	If yes, institution:			
Is it mentioned oh the packaging?	No	Valid until:			
Is this product Kosher?	No	If yes, institution:			
Is it mentioned on the packaging?	No	Valid until:			
Is this product suitable for vegetarians?	Yes / No				
	*With regard to the vegetarians issue, the definition of "suitable for				
	vegetarians" is not clear and therefore we do not guarantee that this				
	product is suitable for vegetarians.				
Is this product suitable for vegans?	Yes / No				
	*With regard to th	e vegetarians issue, the definition of "suitable for			
	vegetarians" is not clear and therefore we do not guarantee that this				
	product is suitable for vegetarians.				
Is this product organic?	No				
Is this product part of a fair trade program?	No Which program				

3 Storage, shelf life, Weight and Traceability Coding

3.1 Storage conditions, Shelf life and Weight

Storage conditions & shelf life 保存状態と賞味期間						
Storage temperature: (°C)	Target	Min	Max	Storage conditions:保存状態		
Storage temperature: (c)				Avoid direct sunlight.		
Total shelf life: (moths)	720	Days	Max			
賞味期間						

SECONDARY SHELF LIFE: Storage conditions & shelf life 開封後の賞味期間:保管状態と賞味期間					
Storage temperature: (°C)	Target	Min	Max	Storage conditions:保存状態	
保存温度	目標値	最小値	最大値		
	10			cold storage	
Total shelf life: (days)			Max		
賞味期間					

Weight: (consumer unit in gram/ml)重量(g/ml)	Target	Min	Max	
	目標値	最小値	最大値	Solid products in g, liquids in ml, Comment
	500(ml)			
Drained weight: (gram)				(if applicable) 該当する場合
固形量(適用の場合)				

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3.2 Code for traceability and code key

Codes			
Production code			
(example)			
Production code key			
(explanation production code)			



4. Allergens, GMO and Irradiation

4.1 Allergen declaration

LeDa code	Allergen	Recipe without (Z) No	Recipe contains (M) Yes	May contain (recipe without) (K)	Unknown (O)
	Legal allergens アレルゲン(法的)				
1.1	Wheat 小麦				
1.2	Rye ライ麦	Ø			☑ **
1.3	Barley 大麦	Ø			✓**
1.4	Oats オーツ麦 カラムスギ	Ø			✓**
1.5	Spelt スペルト小麦	Ø			☑**
1.6	Kamut カムット小麦	Ø			☑**
1	*) Gluten <mark>グルテン</mark>			**	
2.0	Crustaceans 甲殼類	Ø			✓**
3.0	Egg 🗐	Ø			
4.0	Fish <u>A</u>	Ø			
5.0	Peanuts 落花生	Ø			
6.0	Soy 大豆	Ø			
7.0	Cow's milk 牛乳	Ø			
8.1	Almonds アーモンド	Ø			✓**
8.2	Hazelnuts ヘーゼルナッツ	Ø			✓ **
8.3	Walnuts 〈るみ	Ø			✓**
8.4	Cashews カシューナッツ	Ø			
8.5	Pecan nuts ピーカンナッツ	Ø		0	✓ **
8.6	Brazil nuts ブラジルナッツ	Ø		0	✓ **
8.7	Pistachio nuts ピスタチオ	☑			√ **
8.8	Macadamia/ Queensland nuts マカケ゛ミア/クイーンス゛ラント゛ナッツ	Ø		0	✓ **
8	*) Nuts ナッツ			**	
9.0	Celery tol	☑			√ **
10.0	Mustard からし	Ø			√ **
11.0	Sesame ごま	☑			
12.0	Sulpher dioxide and sulphites (E220 - E228) at concentrations of more than 10 mg/kg or 10 mg/l, expressed as SO2	Ø			
13.0	Lupin ルピン	Ø			✓**
14.0	Molluscs 軟体動物	Ø			☑**
	Additional allergens 追加のアレルゲン				
20.0	Lactose 乳糖	Ø			✓**
21.0	Cocoa カカオ	Ø			✓**
22.0	Glutamate (E620 – E625) グルタミン酸塩	Ø			✓ **
23.0	Chicken meat	☑			
24.0	Coriander コリアンダー	☑			✓**
25.0	Corn/ maize とうもろこし	☑		✓**	
26.0	Legumes /Pulses マメ科植物	☑			✓**
27.0	Beef 牛肉	Ø			
28.0	Pork 豚肉	Ø			
29.0	Carrot にんじん	Ø			✓**

^(*) Only to be used in case of cross contamination (see explanation gluten and nuts in enclosure)

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**With regard to the allergen issue, we only cover the 27 ingredients specified in the Japanese law.

No detail check is conducted if the ingredient, which we purchase, contains items other than the 27 ingredients slightly.

We prevent the contamination of allergens by washing out the production line with water.

4.2 Irradiation and Genetically Modified Organisms (GMO)

Products containing irradiated ingredients or ingredients obtained from GMOs must be labelled as such.

Irradiation and GMO	
Is this product (and all its ingredients) free from irradiation?	Yes
Does the product contain ingredients which are a risk for GMO (e.g. soy, maize, wheat, rice)?	Yes***
Alcohol may contain cross contamination of GMO Corn	
Is this product (and all its ingredients) free from GMO? According to 1829/2003/EC and 1830/2003/EC	Yes ***

^{***}This product is not intended for non-GMO foods.

5. Sensoric examination (官能的検査)

Sensoric examination	官能的検査
Appearance / colour:	Normal
外観/色	
Taste: 味	Normal
Odour: 臭気	Normal
Texture / consistency:	
手触り/粘度/食感	

6. Chemical / Physical analysis (科学物質/分析)

Please state chemical and physical values. The blank fields should be used for other relevant data for specific products. In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

Chemical / physical analysis							
	Target	Min	Max	UoM	Method	Measuring	
	目標値	最小値	最大値		方法	Frequency	
						測定周波数	
PH				Value			
Brix				° Brix			
Dry matter <mark>乾物</mark>				%			
Salt 塩				%			
Aluminum				mg/kg			
アルミニウム							
Water activity				Value			
水分活性							
Toxins (if applicable)				mg/kg			
カビ・毒等							
Acidity	4.24	4.20	4.28	%(W/V)	Neutralization analysis		
* Also known as aqueous	activity coefficien	t	•	•	•	•	

7. Product defects (製品の欠陥)

Product defects	製品の欠陥		
	Defect	弱点	UoM

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Foreign material (product inherent) 製品固有の異物	%
Foreign material (not product inherent) 製品無固有の異物	%
Sand 砂	%
Fluid / drip / glaze 流体/点滴/釉薬	%
Damaged products 損傷製品	%
Percentage of remaining variances 残りの分割の割合	%

8. Microbiological analysis (微生物分析)

Give microbiological values at "best before date" -BBD-. (*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

Microbiological analysis 微生物分析				
Micro-organism 微生物	M (*)	UoM	Method 方法	Sampling frequency サンプリング周波数
Total aerobic plate count <mark>一般生菌数</mark>		cfu/g		
Enterobacteriaceae <mark>腸内細菌</mark>		cfu/g		
Coliforms 大腸菌群		cfu/gl		
Faecal coliforms <mark>糞便大腸菌群</mark>		cfu/g		
Bacillus cereus セレウス菌		cfu/g		
Staphylococcus aureus 黄色ブドウ球菌		cfu/g		
Salmonella <mark>サルモネラ</mark>		cfu/25g		
Listeria monocytogenes リステア・モノサイトゲネス		cfu/g		
Clostridium perfringens ウエルシュ菌		cfu/g		
Yeasts <mark>酵母</mark>		cfu/g		
Moulds カビ		cfu/g		

分析機関について

Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified?	No
ISO17025又は(EN45001for EU)を取得していますか?	
Is the analysing firm ISO 9001:2000 qualified?	Yes / No
ISO9001:2000を取得していますか?	



9. Nutrition declaration (栄養)

Liquid products in ml, solid products in g

Nutritional Values (per 100g /	100ml*)**	•			
Property		Value	UoM		
Energy*		115	KJ	☐Per 100g	☑ Per 100ml
Energy*		27	Kcal	☑ Raw (unprepared) 未調理時の数値	□ Prepared product 調理時の数値
Fat*		0.0	gram		1
-saturated fat *		0	gram	According to cooking instruction mentioned on the package. If the nutrition declaration	
-mono unsaturated fa	it		gram	has been filled in for pr	epared product, then
-poly unsaturated fat			gram	pls. fill in correct instru	
-cholesterol			gram	These instructions have the label as well.	e to be mentioned on
-trans fat			gram		
-salatrims			gram		
Carbohydrates*		6.6	gram		
-sugars*		1.1	gram		
-polyoles			gram		
-erytritol			gram		
-starch			gram		
Fibre			gram		
Organic acids			gram		
Alcohol			gram		
Protein*		0.19	gram		
Salt* (=sodiu	ım x 2.5)	0.49	gram	Is the salt content exclusively of naturally occurri	•
Other values (than per 100g / 100ml) are not allowed in EU legislation! * these values are mandatory according To EU 1169/2011 **The analytical methods meet the requirements of the Nutrition Labeling Standard,set by the Japanese Health Promotion Act.			Yes / N	•	

Vitamins and Minerals (aplicable if mentioned on original packaging)				
Vitamins and Minerals ビタミン類・ミネラル類	Amount 総計	UoM	% of recommended daily intake according to EU 1169/2011 EUによる1日当りの推奨摂取量	

How are the nutritional values obtained?	analysed by certificied laboratorium
どのように栄養価を得ましたか?	
(literature/ calculated/ analysed by certificied	
laboratorium)	



10. Process description and metal detection (工程表と金属検出)

Metal detection 金属検出			
Is the product metal detected?	Yes (no		
金属検出機は通していますか?			
If yes, detection limits:	Ferrous	Non Ferrous	Stainless steel
もしそうであれば検出設定値について			

Describe the production process (process flowchart) and mention the critical control points of the process. Complete the CCP list:

Process descripton 工程表	
Please add process discription in this area or add the process discription as an appendix 製造工程表を記述	CCP 1: PASTEURIZATION
INGREDIENTS→SACCHARIFICATION→ALCOHOL ADDITION→ACETIC ACID FERMENTATION→ MATURATION→BLENDING→FILTRATION→PASTEURIZATION→BOTTLING→PRODUCT	CCP2:
	2000
	CCP3:
	CCP:

11. Packaging and labeling (梱包とラベル)

11.1 Preservation of consumer packaging (消費者の保存)

Packaging material and P 包装材料と保存	reservation	
Packaging according to:	Regulation (EC) No 10/2011 Regulation (EC) No 321/2011 Regulation (EC)No1282/2011	If you add test reposit

Atmosphere packing 密封容器	Yes) No
- if yes, which method is used? もしはいの場合、どのような方法ですか?	BOTTLING
Gas packing ガスパッキング	Yes (No)
- if yes, which gasses are used? もしはいの場合、どのガスを使っています	

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か?	
Vacuum packing 真空パック	Yes (No)
Pasteurized 低温殺菌処理	Yes (No,)f yes time /temperature combination:もしはいの場合、時間/温度
Sterilised 殺菌処理	Yes No, if yes time /temperature combination:もしはいの場合、時間/温度 20sec/76±3℃
Active packaging 機能性包装剤の使用	Yes (No)
- which kind is used (e.g. oxygen absorber/silica / other sorbents.) どの種類を使用していますか?(酸素吸収剤/シリカ/他の吸着剤)	



11.2 Method of preparation (調理方法)

Describe how consumers must prepare the product. (Cooking instructions). If the nutritional values have been indicated for the prepared product, then these instructions are obligatory and have to be printed on the label.
消費者がどのように調理するか説明して下さい。栄養表示が調理後の値であれば、その調理法をラベルに印刷することを義務付
けられています。
A popular vinegar suitable for all Japanese, Chinese and Western dishes. It features a mild acidity with a well-balanced flavor and
aroma.



Appendix I

Appendix II

The product must apply to the following (GMP, HACCP) general properties.

The product must be:

- produced with food additives which are allowed according to council directive (EC) No 95/2, the commission directive (EC) No 95/45 and regulation (EC) No 1333/2008
- at least the net weight must be mentioned on the packaging.
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites and must comply with commission regulation (EC) No 2073/2005
- free of GMO ingredients according to Regulation (EC) No 1829/2003 and Regulation (EC) No 1830/2003.
- packed in non-migrate able packaging's. Regulation (EC) No 10/2011 and regulation (EC) No 321/2011
- free of residues of chemicals like cleaning agents and lubricants.
- free of pesticides, heavy metals.
- free of irradiated ingredients.
- comply with the maximum levels for nitrate, aflatoxins, ochratoxin A, patulin, deoxynivalenol, zearalenone, fumonisins, T-2 and HT-2 toxin, lead, cadmium, mercury, tin (inorganic), 3-mcpd, Dioxins, PCBs and Benzo(a)pyrene according to commission regulation (EC) No 1881/2006
- comply with legislation on biogenic aminos.
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings (sudan red, etc.).